# Wentworth Laboratories

The Leader in ProbeAbility™

# ACCUMAKIM

Jens Kober AMD

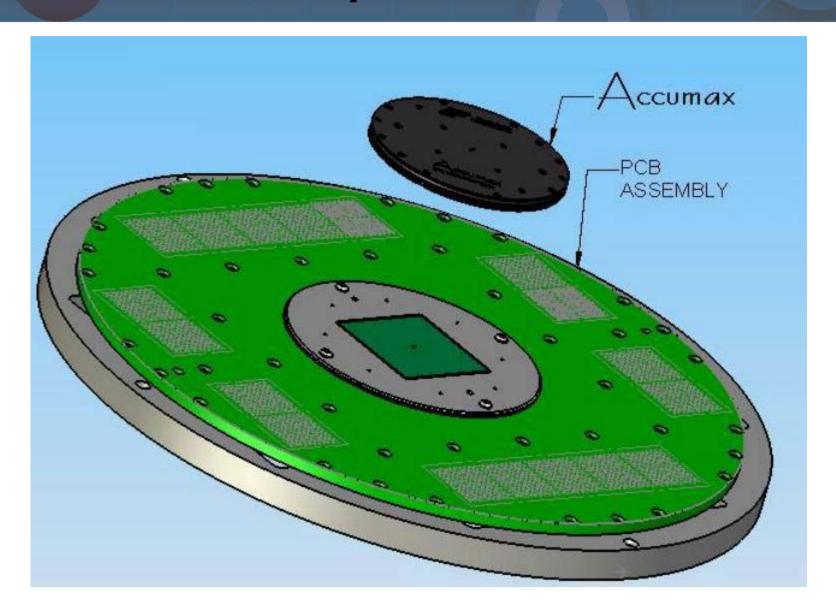
&

Bob Rogers
Wentworth Laboratories, Inc.

### **Accumax**<sup>TM</sup>

- Reduced Repair Time
- Simplified Contact Replacement
- Improved Cleaning & Re-flow
- High Current, 1 amp Capability
- Tight Pitch, Low Force, Extremely High Contact
   Count, >10,000 contacts per head

# ACCUMAX<sup>TM</sup>: Wentworth Laboratories produced & AMD evaluated



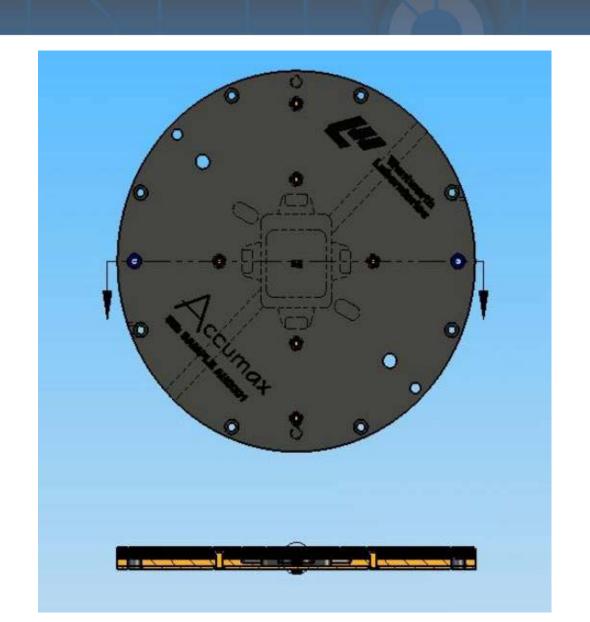
### **Accumax™: Reduced Repair Time**

- Previously complex repairs can now be accomplished quickly onsite with very little training
- Reduced downtime and repairs offer substantial savings
- Increased test cell utilization
- Increased overall WIP flow

## Accumax™ Section View

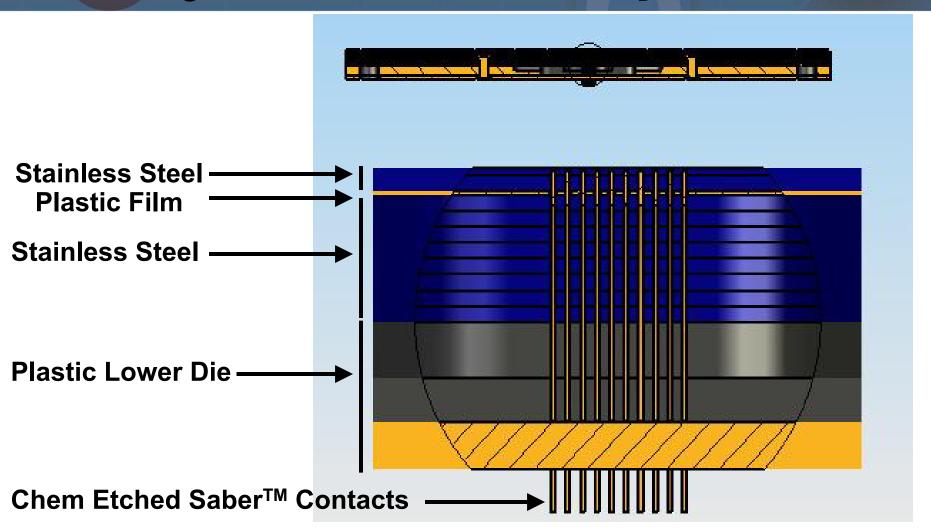
Wafer Side

Section View

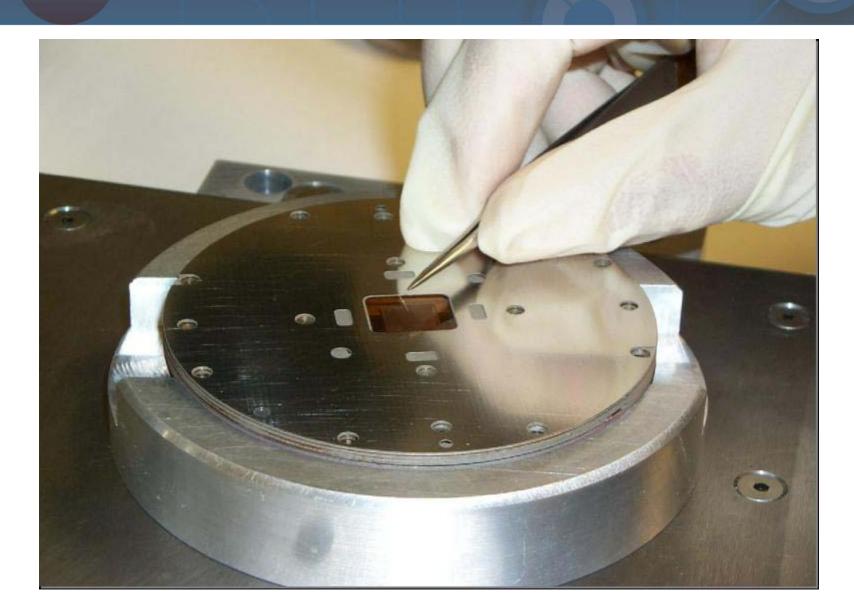


### Accumax™ Section View

**Showing laminates and Saber<sup>TM</sup> chemically etched contacts** 



## Accumax™: Repairability



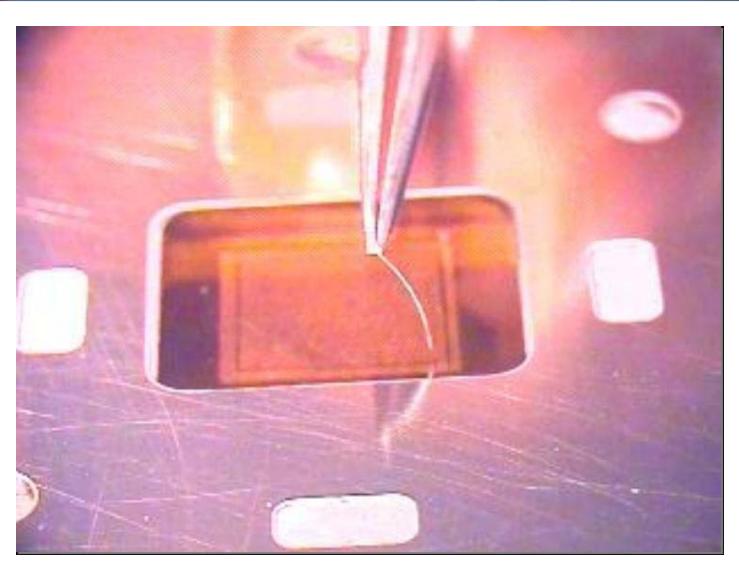
### Accumax™: Repairability

### Accumax Repair

- 1. Pull out contact(s)
- 2. Re-insert replacement contact(s)
- No need to remove upper die
- No pulling back of mounting film
- Contact replacement in a couple of minutes



## Accumax™: Inserting & Removing Contacts

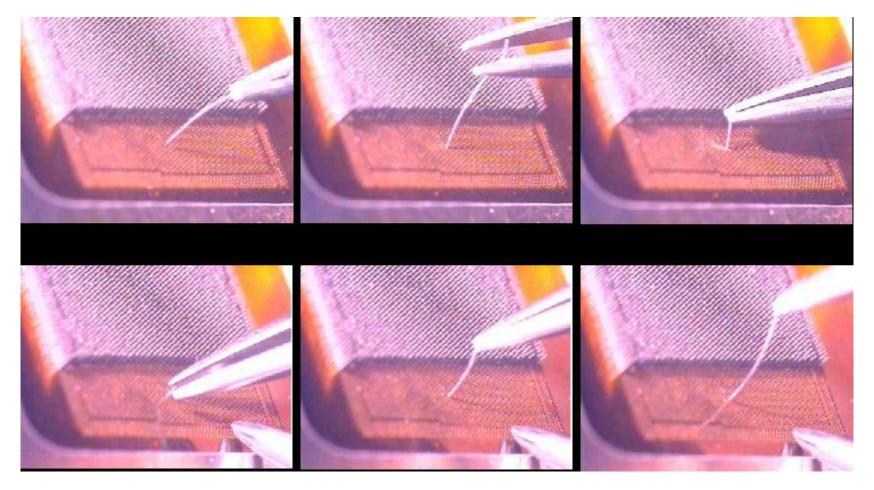


## Accumax™: Inserting & Removing Contacts

**Insert** contact thru upper die

**Insert** contact thru lower die

Push contact past detent



**Removal:** Grasp contact

Removal: Pull contact out

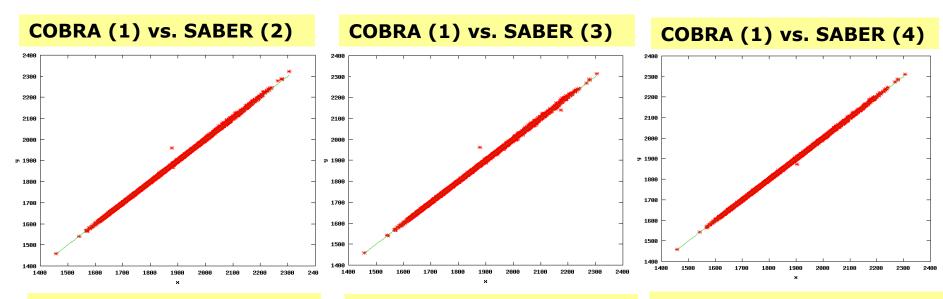
### Accumax™: Improved Cleaning

The following results are based on tests at AMD facilities using AMD processes on a tool provided by Wentworth.

- The Ring\_O frequency repeatability for the Accumax/Saber<sup>TM</sup> head is very good.
- There seems to be no difference whether an on-line cleaning is performed or not.

### Accumax™: Improved Cleaning

AMD Data: Correlation Results – Ring\_O (Cobra<sup>®</sup> vs. Saber™ Contacts)



No on-line cleaning at all was performed while testing the lot with the SABER head

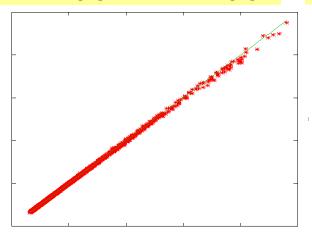
On-line cleaning after every other wafer was performed while testing the lot with the SABER head

On-line cleaning after every wafer was performed while testing the lot with the SABER head

### Accumax™: Improved Cleaning

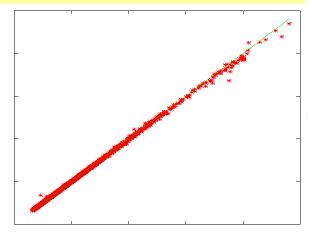
### AMD Data: Correlation Results Static\_IDD (Cobra<sup>®</sup> vs. Saber™)

#### COBRA (1) vs. SABER (2)



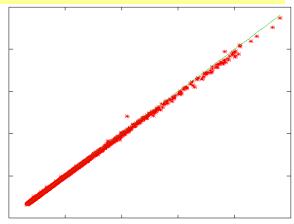
No on-line cleaning at all was performed while testing the lot with the SABER head

#### COBRA (1) vs. SABER (3)



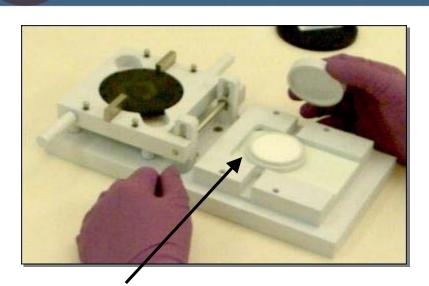
On-line cleaning after every other wafer was performed while testing the lot with the SABER head

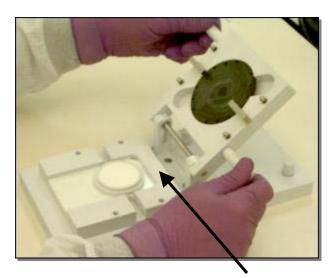
#### COBRA (1) vs. SABER (4)



On-line cleaning after every wafer was performed while testing the lot with the SABER head

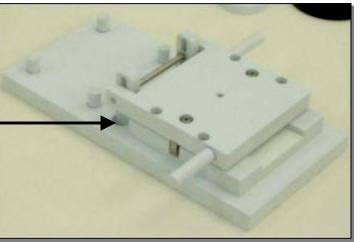
## Accumax™: ProbeWash - Off Line Cleaning





Open chemical cartridge

Closed assembly in cleaning position



Lift and rotate mounting bracket

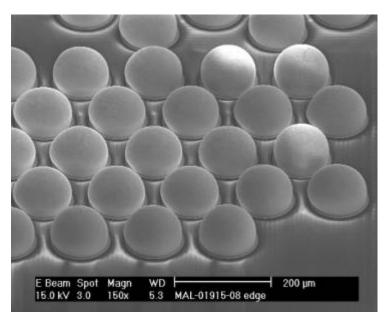
### Accumax™: Improved Re-Flow

Bumps that were touched by a Saber™ contact appear to return to the original rounded shape after re-flowing the wafer

Bump – Contact Mark

E Beam Spot Magn WD 200 μm 15.0 kV 3.0 150x 5.1 MAL-01915-04 edge

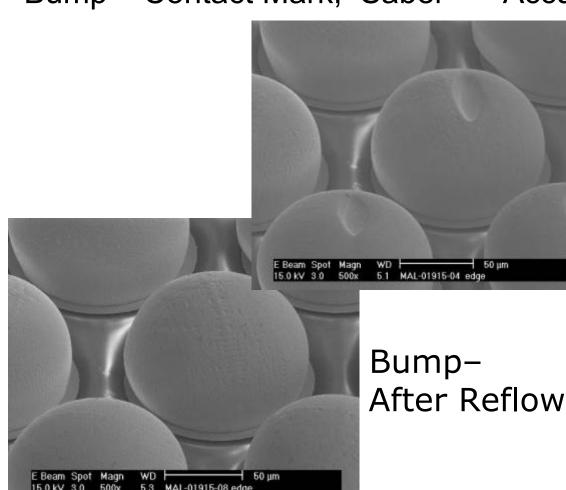
Bump – After Reflow



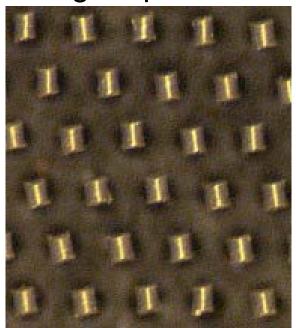
(Test and images from AMD)

### Accumax™: Improved Re-Flow

Bump – Contact Mark, Saber<sup>TM</sup>– Accumax<sup>TM</sup>



Accumax<sup>TM</sup> Saber<sup>TM</sup> Wedge Tip Contacts



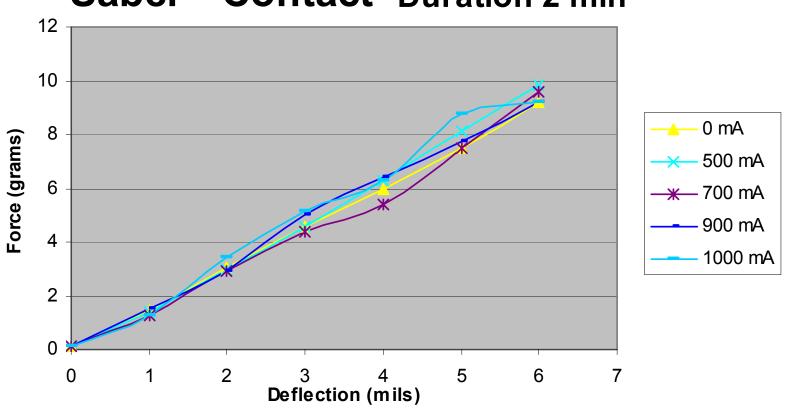
(Test and images from AMD)

## Accumax™: Current Rating Saber™ vs Stamped

Contact	Current capacity at room temperature	Current required to "blow"
SABER <sup>™</sup> (Chem Etched)	1,000mA for 2 minutes	2,200mA
3-mil stamped BeCu	500mA for 2 minutes	1,400mA
3-mil stamped P7	500mA for 2 minutes	1,400mA

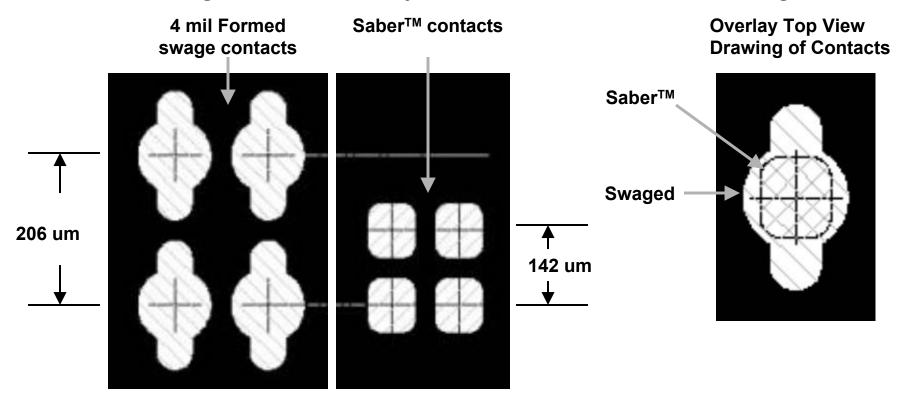
### **Accumax™: Current Testing**

# Current Testing: Saber™ Contact Duration 2 min



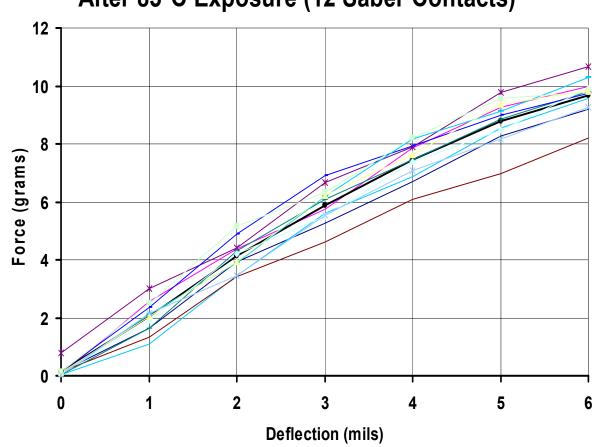
## Accumax™: Current Rating Stamped vs Saber™

- Greater Current Density
- 30% More Cross-Sectional Area at the Same Outer Dimension
- Rectangular Geometry More Efficient for Packing



### **Accumax™: Life Testing**

Force / Deflection Test
After 85°C Exposure (12 Saber Contacts)



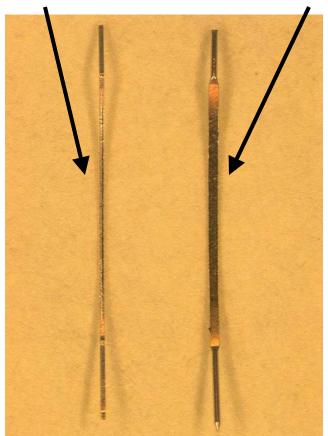
- Tested to 1 Million Touchdowns @ Room Temperature
- Tested an additional 1
   Million Touchdowns @ 85°C
- 6 mil Over-Travel
- Al Wafer

## Accumax™: Extremely High Contact Count / Tight Pitch /Low Force

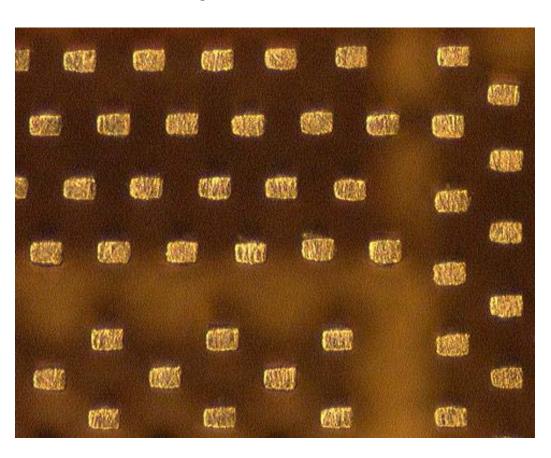
Saber<sup>TM\*</sup> Contact

Formed Swage Contact

**Dense Array of Saber™ Contact Heads** 







### Accumax™: Technical Specifications



Contact Force

Maximum Pin Count

Minimum Pitch

Tip Geometry

Contact Tip Extension

Inductance

Current

**FUSE Current** 

**Planarity** 

Alignment

Lifetime

Operating Temperature Range

Interfaces with:

3.0 gram/mil standard, 1.5 gram/mil lower force

Greater than 10,000 contacts

140 µm

Flat, Wedge

Flat 500 µm, Wedge 400 µm

3.1 nH

1000 mA for 2 mins @ 20°C

2200 mA

50 um or less with interchangeability

25 um

Greater than 1,000,000 touchdowns

0°C to 90°C

Both MLCs and MLOs

### Accumax™: Conclusions

### Accumax = Reduced Repair Time

- Low risk / simplified contact replacement allows for quick on site repairs reducing down time.
- Saber wedge tip contacts require fewer cleaning cycles than flat tip contacts.
- High current capability reduces the probability of burning contacts, quantity of contacts, and total test power requirements.
- The compact high current Saber<sup>™</sup> contact provides extremely high contact count and contact pitch density.

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