

**A High  
Performance C4  
Probe: TFI<sup>TM</sup>**

**By**

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# A High Performance C4 Probe: TFI™

## AGENDA

- **Introducing IBM's Advanced C4 Probe Technology**
- **Development Background**
- **Technology Description**
- **Application & Use**
- **Interface Requirements**
- **Performance**
- **Summary**

# A High Performance C4 Probe: TFI™

## Introduction

- **IBM's Advanced C4 Probe Technology**  
**TFI (Thin Flexible Interposer)**
  - Collaborative Effort Between IBM Sites
  - **SWTW: First Public Report**
    - Provide Awareness to Probe Community
  - **Patented Technology**

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## Development Background

- **Traditional C4 Area Array Probes:  
Inadequate for Escalating Technical  
Demands**
  - **High End Semiconductors**
    - **Tighter Pitch**
    - **Large # of I/O's**
    - **Higher Power & di/dt**
    - **Higher Frequency**

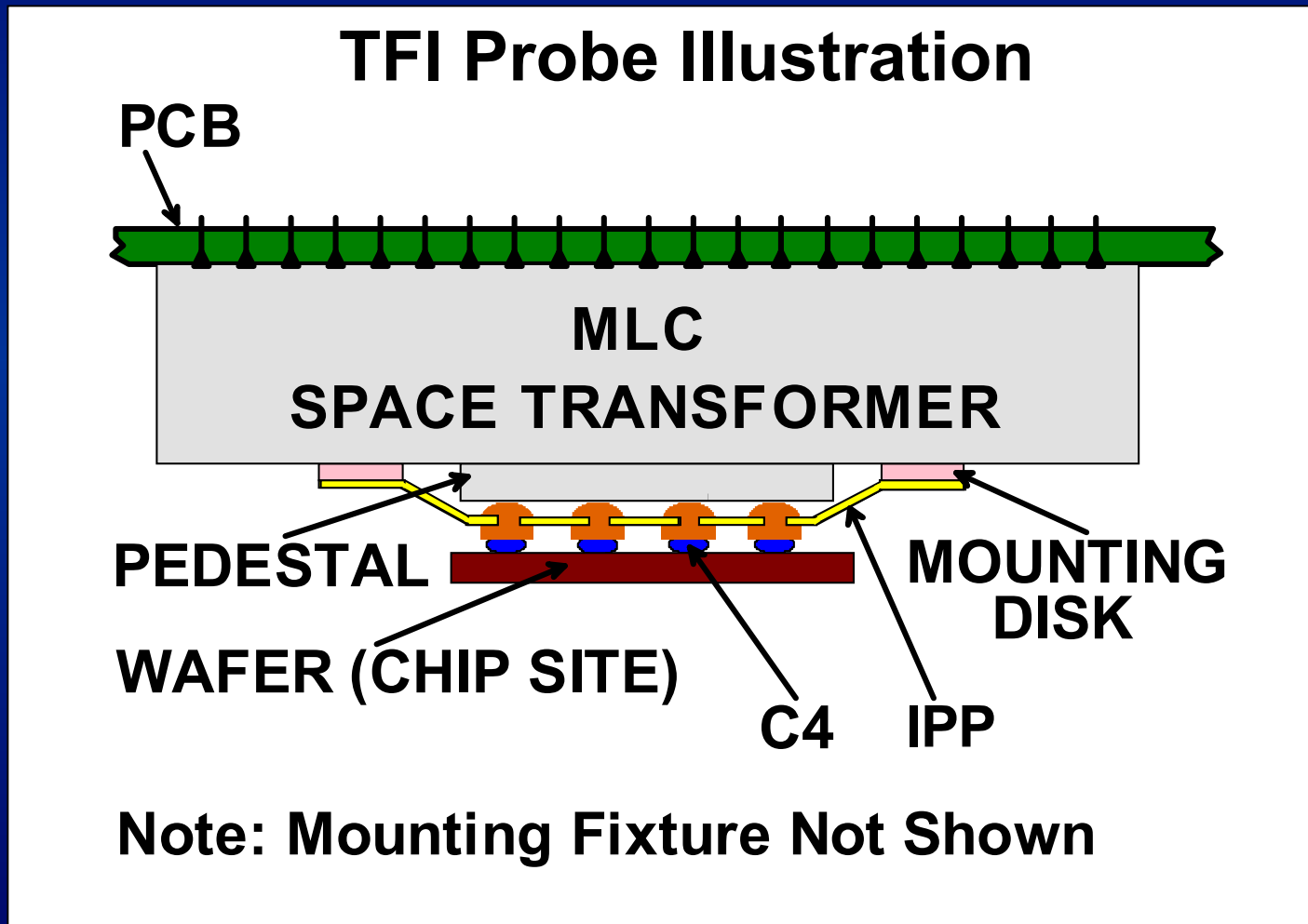
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## Technology Description

- **TFI Probe System**
  - **Interface Pellicle Probe (IPP)**
  - **Multi-Layer Ceramic Space Transformer (MLC SXF)**
    - **With Pedestal**
  - **Fixturing**
  - **Printed Circuit Board (PCB)**

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## Technology Description



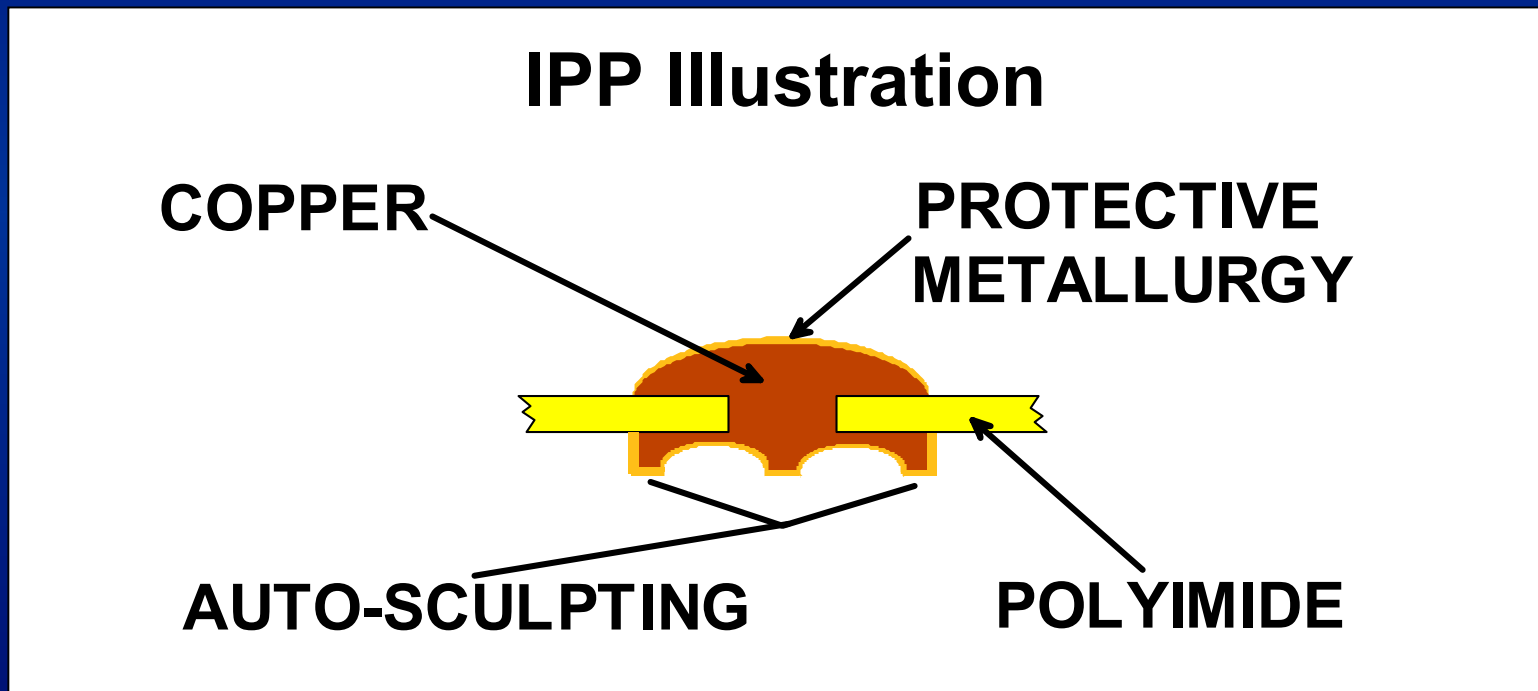
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## Technology Description

- **IPP - Interface Pellicle Probe**
  - **Probing/Contact Element**
    - **Vertical & Rigid Probe**
  - **Array of Copper Studs On a Plated Polyimide Film**
    - **Protective Metallurgy**
  - **Copper Studs Match Device Footprint**
  - **Photolithographically Defined**
    - **Auto-Sculpted**
  - **Diverse Densities and Configurations**

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## Technology Description

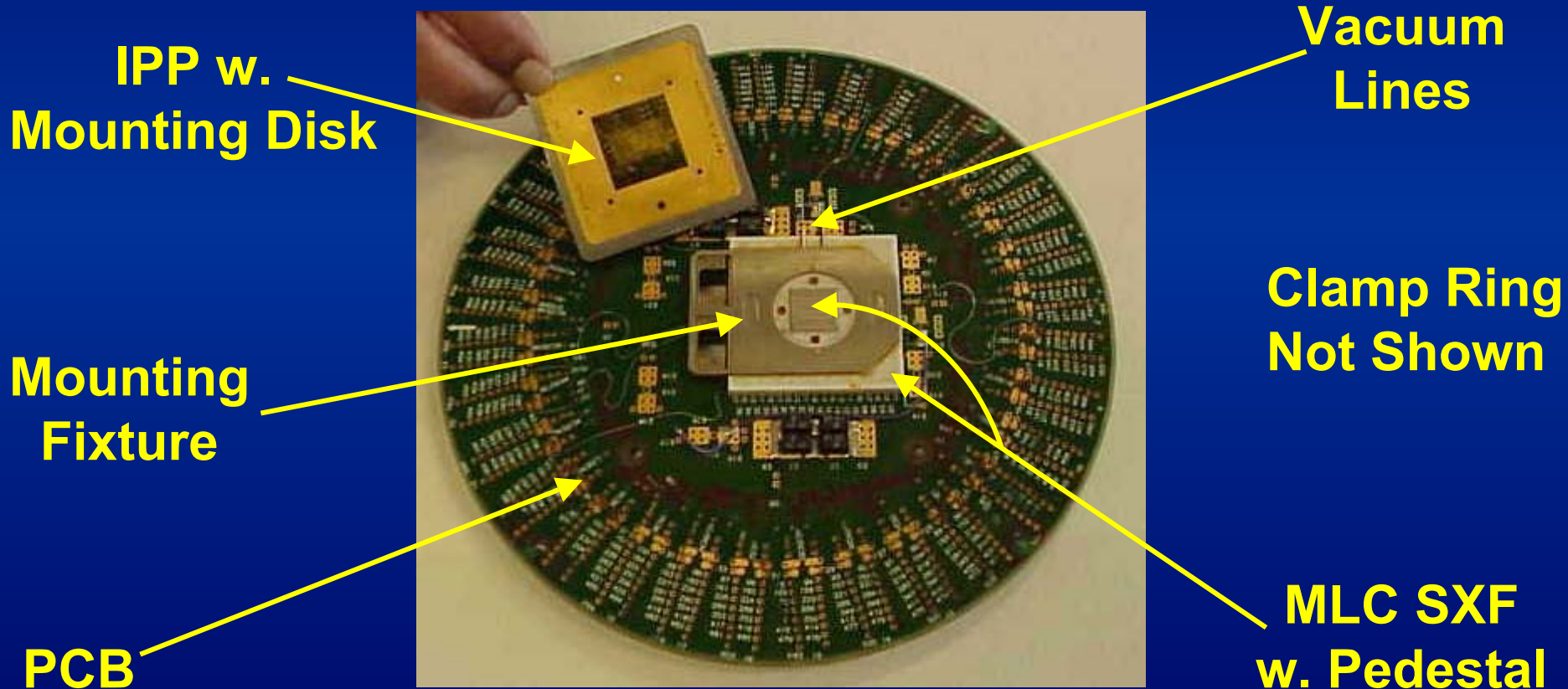




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## Technology Description

### TFI Probe



# A High Performance C4 Probe: TFI™

## Technology Description

- **How Does it Work?**
  - Precision Assembly & Alignment to PCB
  - Vacuum Mounted IPP
    - Installation & Alignment Ease
  - Sculpting
    - Low Contact Force/Resistance
    - Minimize PbSn 'Pick-up'
    - C4 Reflow Integrity
  - C4 'Compliance'

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## Application and Use

- C4 Bumps
- Single DUT
- High Power / High Frequency / di/dt
- Very High Pin Count Area Array
  - Layout Independent
  - $\geq 4$  on 8 Pitch

**High End Logic / ASICs**

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## Application and Use

- **Experience in IBM**
  - **Initial Probe Fixture Set-up Precision**
    - Prober
    - Test Head
  - **Multiple Tester & Prober Platforms**
    - HP, Advantest, Teradyne, etc....
    - TEL, E-Glas, etc.....
  - **Manufacturing Use**
    - Thousands of Wafers; Many Diverse P/N's
    - 8mm to 25mm Chips

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## Requirements

- **Wafer / TFI Co-Planarity: +/- 0.2 mils**
- **C4 to Probe Misalignment: +/- 2.0 mils**
- **Chuck Tilt: +/- 0.2 mils**
- **Vacuum: 20 inches**

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## Performance

- **Probe Force: 2 - 5 Grams/Pad**
- **Overdrive: 2 - 5 mils**
- **Inductance: 20 pH**
- **Bandwidth: 3db @ 20+ GHz)**
- **Temperature: - 55c to 85c**
- **Dimensionally Scalable**
  - **Pitch, I/O Count & Layout**

# A High Performance C4 Probe: TFI™

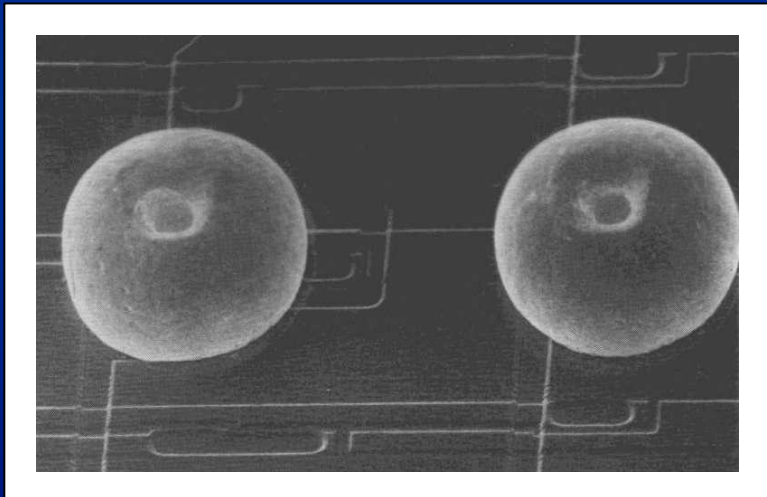
## Performance

- **C4 Bump (PbSn)**
  - Evaporated
  - Plated
- **Cleaning**
  - On-line: Brush
  - Off-line: Chemical and/or Brush
- **No Tweaking**
  - Limits Metrology Tool Need

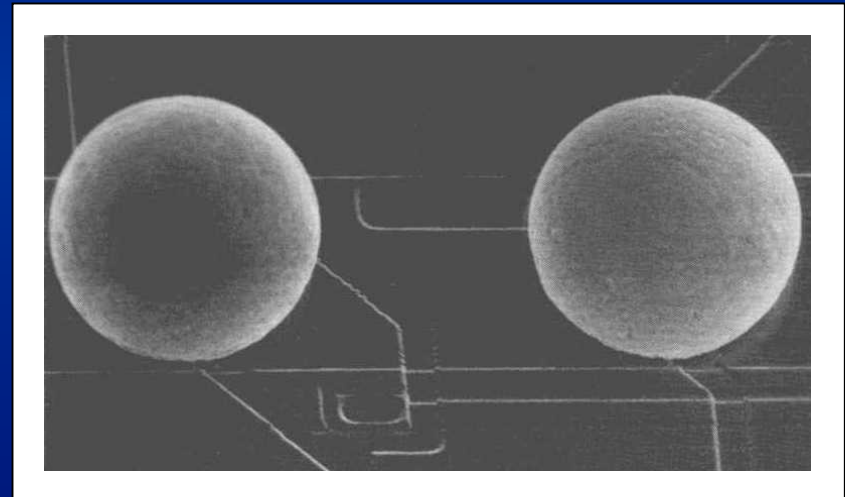
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## Performance

- Reflow: C4 Integrity



**Post Probing**



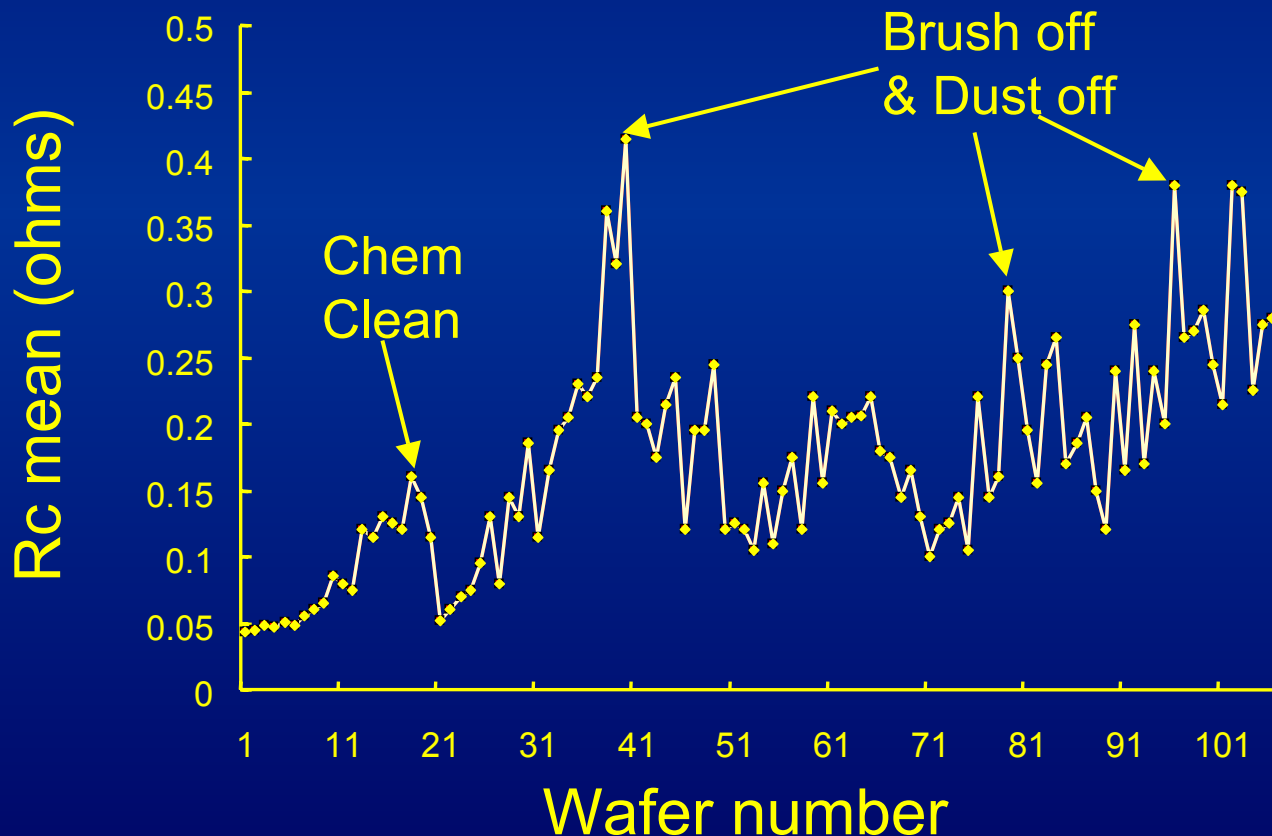
**Post Reflow**



# A High Performance C4 Probe: TFI™

## Performance

### ■ Contact Resistance



# A High Performance C4 Probe: TFI™

## Summary

- **TFI: A New IBM C4 Probe Technology**
  - **Addresses High Performance Demands**
  - **Implemented in Wafer Test Manufacturing**
  - **Scalable For The Future**

# **A High Performance C4 Probe: TFI™**

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